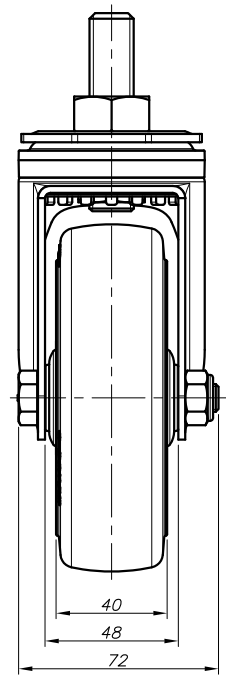
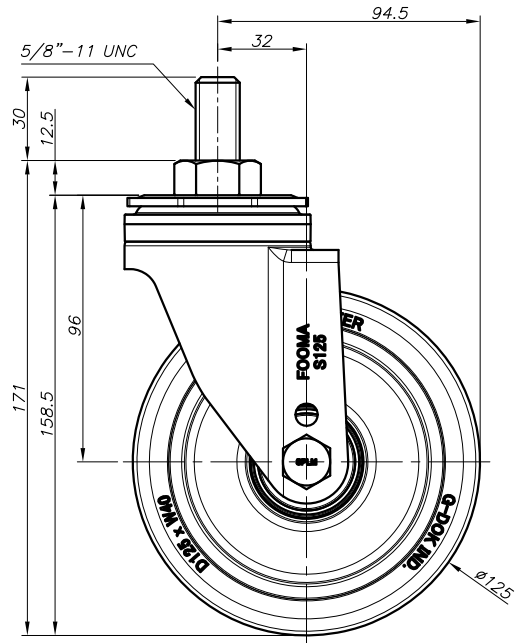
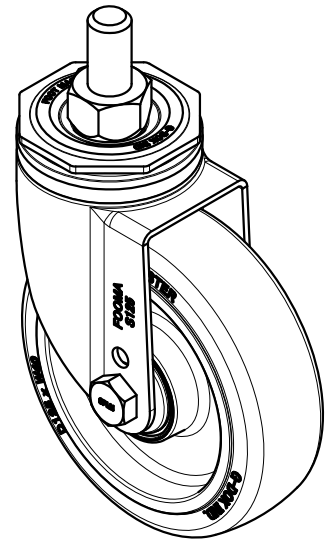
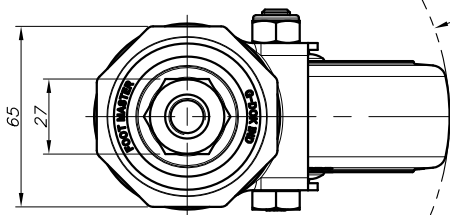


R94.5 (SWIVEL RADIUS)

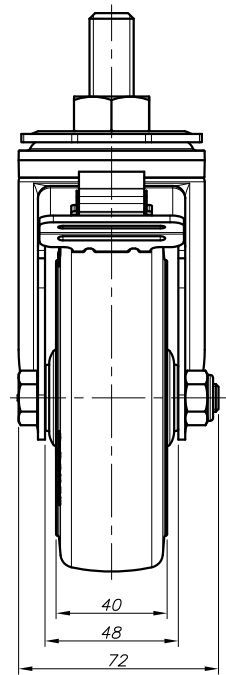
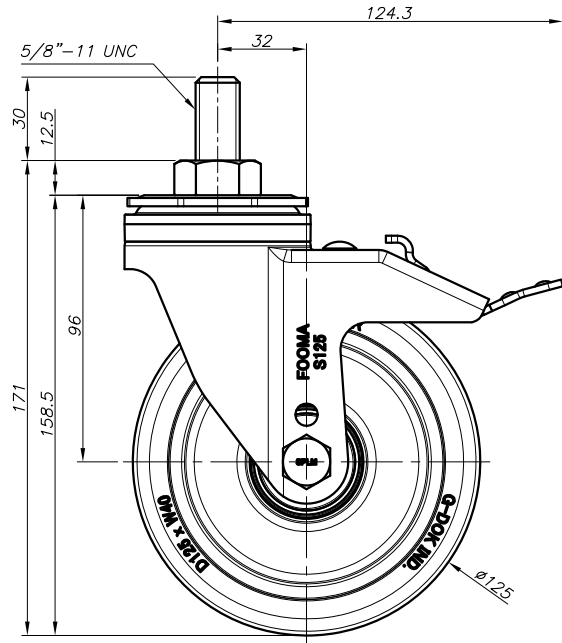
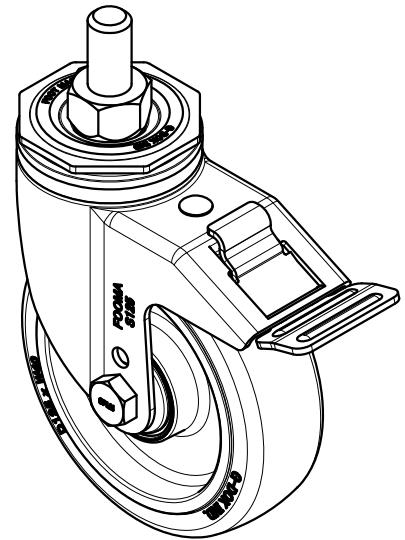
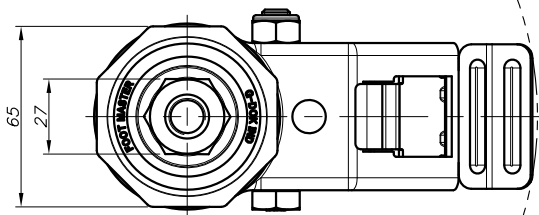


PROCESS ---			GENERAL TOLERANCE														
MATERIAL ---			CHAMFER 0.5 ROUNDO 0.5 PRESS HOBING MACHINING BURNING DIE CASTING INJECTION MOLDING														
APPROVED BY	CHECKED BY	DRAWN BY	PRODUCT GENERAL TOLERANCE														
			ORDER METHOD WHEEL ORDER DIMENSION WHEEL ORDER METHOD 0.3-0.6 0.1-0.2 0.01-0.1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 0.1-1 6-30 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 30-150 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 150-400 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 400-1000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 1000-4000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 4000-10000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 10000-40000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 40000-100000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 100000-400000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 400000-1000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 1000000-4000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 4000000-10000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 10000000-40000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 40000000-100000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 100000000-400000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 400000000-1000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 1000000000-4000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 4000000000-10000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 10000000000-40000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 40000000000-100000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 100000000000-400000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 400000000000-1000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 1000000000000-4000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 4000000000000-10000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 10000000000000-40000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 40000000000000-100000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 100000000000000-400000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 400000000000000-1000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 1000000000000000-4000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 4000000000000000-10000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 10000000000000000-40000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 40000000000000000-100000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 100000000000000000-400000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 400000000000000000-1000000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 1000000000000000000-4000000000000000000 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 0.01 4000000000000000000-10000000000000000000 0.01 0.01														

FOOT MASTER®		FOOMA®		G-DOK IND.			
SERIES NAME	SPLM-SERIES	DATE	2025.02.19	GSN NO.	38341-111111		
PRODUCT NAME	SPLM-125-ASS-HRD-PM12	SCALE	1/2	DWG. NO.	38341-111111		
PART NAME	ASSEMBLY	WEIGHT	--	REVISION	SIZE	A3	
		GENERAL TOLERANCE	B		ANGLE		

FOOT MASTER	G-DOK IND.	▲	FOOT MASTER	G-DOK IND.
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R126.1 (SWIVEL RADIUS)

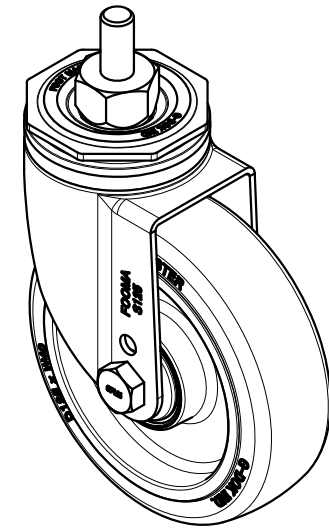
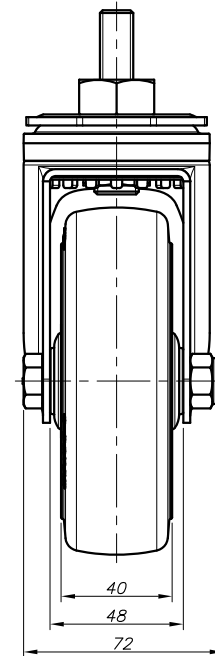
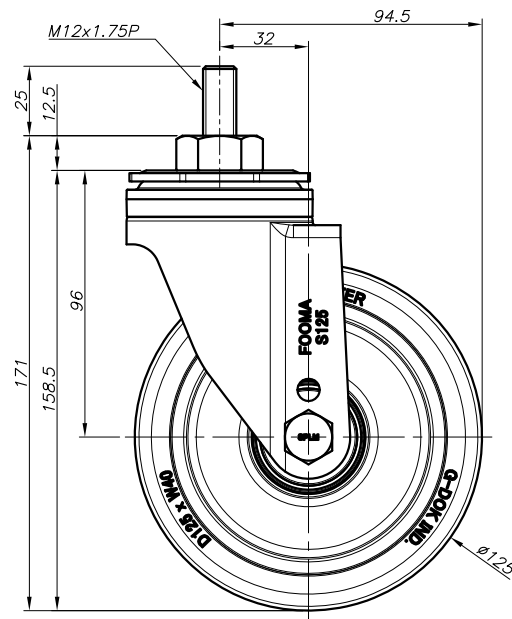


PROCESS	---									
MATERIAL	---									
APPROVED BY	CHECKED BY	DRAWN BY	PRODUCT GENERAL TOLERANCE							
O.C.K	J.Y.H	K.S.J	COSTER HUB		BREEZ. OUTER DIAMETER		BREEZ. HUB HOLE			
			PRECISION	GENERAL	PRECISION	GENERAL	PRECISION	GENERAL		
			+0.05/-0.05	+1%/-1%	+0.05/-0.05	+1%/-1%	+0.05/-0.05	+1%/-1%		

GENERAL TOLERANCE				CHAMFER	0.5	ROUND	0.5	UNIT	mm
MACHINING WORKING			ISE CASTING ⁽¹⁾		INJECTION MOLDING		PRESS WORKING		
RANGE	PRESSURE	WORKING	RANGE	CASTING	RANGE	INJECTION	RANGE	PRESS	PRESS
mm	MPa	mm	mm	mm	mm	mm	mm	mm	mm
0.5 ~ 6	10.05	10.1	1-3	10.1	1-3	10.1	1-3	10.1	10.1
6 ~ 30	10.1	10.2	3-9	10.2	3-9	10.2	3-9	10.2	10.2
30 ~ 120	10.15	10.3	9-18	10.3	9-18	10.3	9-18	10.3	10.3
120 ~ 400	10.2	10.5	18-36	10.5	18-36	10.5	18-36	10.5	10.5
400 ~ 1000	10.3	10.8	36-72	10.8	36-72	10.8	36-72	10.8	10.8

FOOT MASTER®		FOOMA®		G-DOK IND.		
SERIES NAME	SPLM-SERIES	DATE	2025.02.19	GSN NO.	38351-111111	
PRODUCT NAME	SPLM-125-BSS-HRD	SCALE	1/2	DWG. NO.	38351-111111	
PART NAME	ASSEMBLY	WEIGHT	--	REVISION	SIZE	A3
		GENERAL TOLERANCE	B		ANGLE	

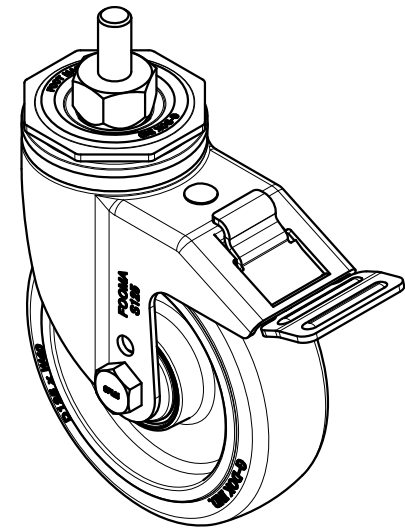
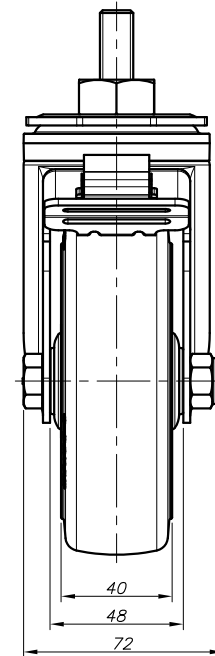
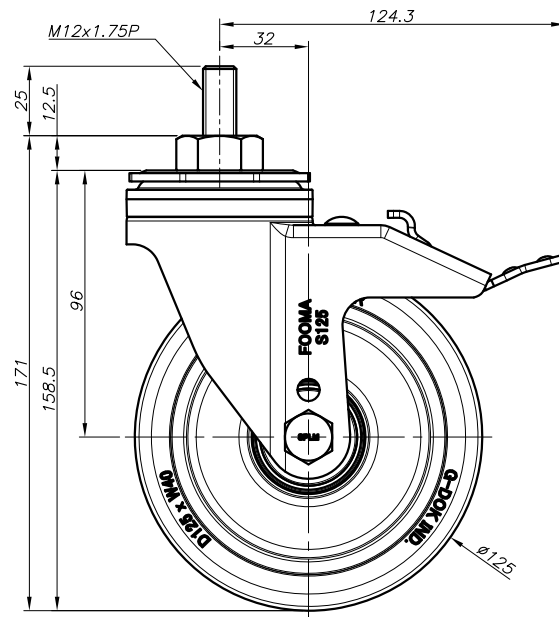
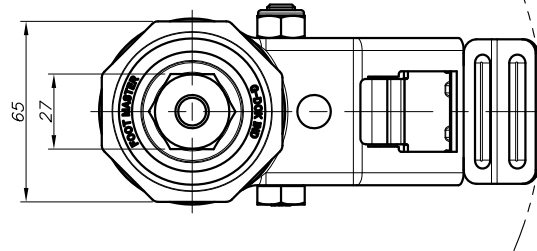
FOOT MASTER	G-DOK IND.	▲	FOOT MASTER	G-DOK IND.
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[illegible]

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	NO.	DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS			
	FOOT MASTER®			FOOMA®		G-DOK IND.					
	SERIES NAME				SPLM-SERIES		DATE	2025.02.19	GSN NO.	38341-211111	
	PRODUCT NAME				SPLM-125-ASS-HRD-PW12		SCALE	1/2	DWG. NO.	38341-211111	
							WEIGHT	--	REVISION		SIZE
	PART NAME				ASSEMBLY		CLEAR TOLERANCE	B		ANGLE	

FOOT MASTER	G-DOK IND.	▲	FOOT MASTER	G-DOK IND.
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R126.1 (SWIVEL RADIUS)



± 1) MATERIAL : STAINLESS

[illegible]

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	NO.	DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS		
	FOOT MASTER®			FOOMA®		G-DOK IND.				
	SERIES NAME				SPLM-SERIES		DATE	2025.02.19	GSN NO.	38.351-211111
	PRODUCT NAME				SPLM-125-BSS-HRD-PM12		SCALE	1/2	DWG. NO.	38.351-211111
							WEIGHT	--	REVISION	
	PART NAME				ASSEMBLY		CLEAR TOLERANCE	B	ANGLE	