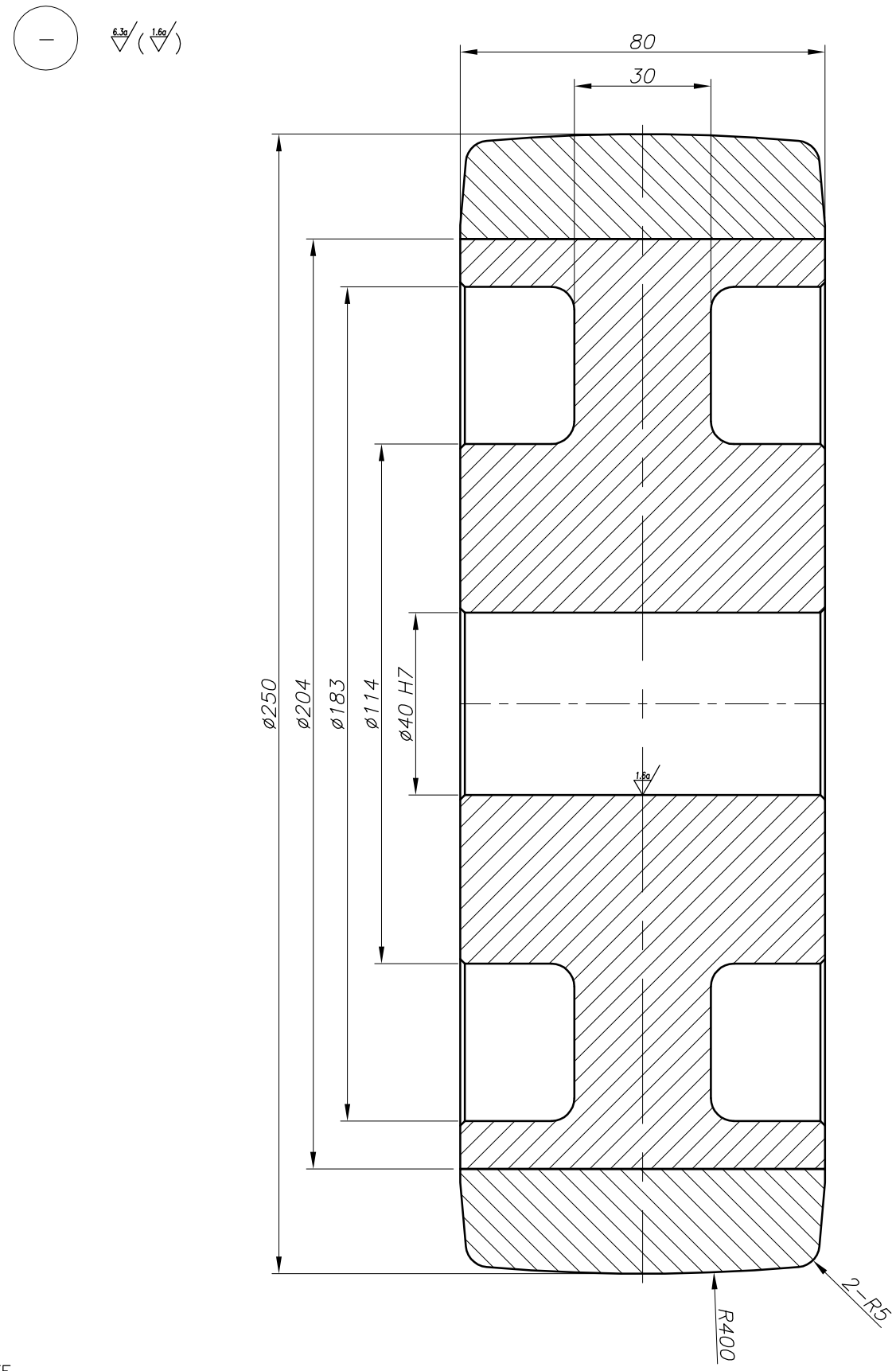
REV. NO.	DATE	DESCRIPTION	APP'D	REMARKS
0	-	-	-	-



NOTE

주1) Wheelcore : SM45C + 백색아연도금(옵션 : 무전해 니켈도금) / AL6061-T6 + 백색연질아노다이징

주2) Wheeltread : Polyurethane 95A(옵션 : 80A, 90A)

주3) 본 제품은 Basic 형태로 제작되어 있으며, 고객의 요청에 따라 축경변경, 키홈가공, 플랜지형, 베어링형으로 추가가공 할 수 있음.

주4) 추가 가공된 부분은 표면처리가 유실되며, 추가가공시 약간의 스크레치가 있을 수 있음.

NO.	DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS
-	-	-	-	-	-	-	-

PROCESS	--
MATERIAL	SM45C + URETHANE

APPROVED BY	CHECKED BY	DRAWN BY
O.C.K	--	--

PRODUCT GENERAL TOLERANCE

CASTER HEIGHT		WHEEL OUTER DIAMETER		WHEEL HUB WIDTH	
PRECISION(A)	GENERAL(B)	PRECISION(A)	GENERAL(B)	PRECISION(A)	GENERAL(B)
±0.5% (MIN:±0.5mm)	±1% (MIN:±1mm)	±0.5% (MIN:±0.5mm)	±1% (MIN:±1mm)	-1% (MIN:-0.5mm)	-2% (MIN:-1mm)

GENERAL TOLERANCE CHAMFER 0.5 ROUND 0.5 UNIT mm

MACHINING, WORKING			DIE CASTING(3)			INJECTION MOLDING			PRESS WORKING				
RANGE	PRECISION (1)	GENERAL (2)	RANGE	Rated Hole Rate (Hole)	Rated Hole Rate (Hole)	RANGE	PRECISION (4)	GENERAL (5)	[illegible]	6	7	8	9
0.5 ~ 6	±0.05	±0.1	0~3	±0.15	±0.5	0~6	±0.15	±0.5	0~3	±0.1	±0.2	±0.5	±1
6 ~ 30	±0.1	±0.2	3~6	±0.1	±0.5	6~30	±0.15	±0.5	3~12	±0.15	±0.3	±0.8	±1.5
30 ~ 120	±0.15	±0.3	6~18	±0.15	±0.6	30~120	±0.1	±0.6	12~40	±0.2	±0.5	±1.2	±1.5
120 ~ 400	±0.2	±0.5	18~120	±0.5	±0.7	120~400	±0.5	±0.8	40~100	±0.3	±0.8	±1.9	±2.0
400 ~ 1000	±0.3	±0.8	120~400	±0.5	±0.8	400~1000	±0.5	±1.0	100~200	±0.5	±1.2	±1.9	±2.0

FOOT MASTER ® | FOOMA ® | G-DOK IND.

SERIES NAME	AGV,AMR WHEEL SERIES	DATE	2022.03.07	GSN NO.	-
PRODUCT NAME	W-D250xW80-HW80-40H7	SCALE	1/1	DWG. NO.	-
PART NAME	ASSEMBLY	WEIGHT	15.1kg	REVISION 0	SIZE A3
		GENERAL TOLERANCE	B, 2		ANGLE