



NOTE
 주1) 허용하중 : 630KG/EA

PROCESS		MATERIAL		APPROVED BY		CHECKED BY		DRAWN BY	
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GENERAL TOLERANCE									
MACHINING WORKING		DIE CASTING		INJECTION MOLDING		PRESS WORKING		UNIT	
MINUS	PRECISION	GENERAL	MINUS	PRECISION	GENERAL	MINUS	PRECISION	GENERAL	mm
0.5 - 6	±0.05	±0.1	0.5 - 6	±0.1	±0.1	0.5 - 6	±0.1	±0.1	mm
6 - 30	±0.1	±0.2	30 - 120	±0.15	±0.3	30 - 120	±0.15	±0.3	mm
120 - 400	±0.2	±0.5	400 - 1000	±0.3	±0.8				mm

PRODUCT GENERAL TOLERANCE					
CASTER HEIGHT		WHEEL OUTER DIAMETER		WHEEL HUB WIDTH	
±0.5K	±1K	±0.5K	±1K	-1%	-2%
(0.015mm)	(0.03mm)	(0.03mm)	(0.075mm)	(0.03mm)	(0.075mm)

NO.	DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS
FOOT MASTER® FOOMA® G-DOK IND.							
SERIES NAME AGV-CASTER				DATE 2024.05.09		GSN NO. 5F411-111111	
PRODUCT NAME GAMA-150-ASF-HUD				SCALE N/S		DWG. NO. 5F411-111111	
PART NAME ASSEMBLY				WEIGHT ---		REVISION	
GENERAL TOLERANCE B						ANGLE	

FOOT MASTER G-DOK IND.