



NOTE

주 1) 허용하중 : 630KG/EA

PROCESS	---			GENERAL TOLERANCE																	
MATERIAL	---			MACHINING WORKING				DIE CASTING				INJECTION MOLDING				PRESS WORKING					
APPROVED BY	CHECKED BY	DRAWN BY		PRODUCT GENERAL TOLERANCE																	
O.C.K	J.T.H	Y.S.W		CASTER HEIGHT		WHEEL OUTER DIAMETER		WHEEL HUB BORE		PRECISION		GENERAL		PRECISION		GENERAL		PRECISION		GENERAL	
				±0.05 (ø0.15mm)	±1% (ø0.15mm)	±0.05 (ø0.15mm)	±1% (ø0.15mm)	-1% (ø0.15mm)	-2% (ø0.15mm)	±0.05 (ø0.15mm)	±1% (ø0.15mm)	-1% (ø0.15mm)	-2% (ø0.15mm)	±0.05 (ø0.15mm)	±1% (ø0.15mm)	-1% (ø0.15mm)	-2% (ø0.15mm)	±0.05 (ø0.15mm)	±1% (ø0.15mm)	-1% (ø0.15mm)	-2% (ø0.15mm)

CHAMFER	0.5	ROUND	0.5	UNIT	mm
FINISH	PRECISION	GENERAL	FINISH	PRECISION	GENERAL
0.5 - 6	±0.05	±0.1	1-8	ø0.1	ø0.1
6 - 30	±0.1	±0.2	1-8	ø0.1	ø0.1
31 - 120	±0.15	±0.3	1-8	ø0.1	ø0.1
121 - 400	±0.2	±0.5	1-8	ø0.1	ø0.1
401 - 1000	±0.3	±0.8	1-8	ø0.1	ø0.1

NO.		DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS
FOOT MASTER®		FOOMA®		G-DOK IND.				
CUSTOMER	AGV CASTER		DATE	2024.05.09		GSN NO.	5H11-111111	
PRODUCT NAME	GAMS-150-ASF-HUD		SCALE	N/S		DWG. NO.	5H11-111111	
PART NAME	ASSEMBLY		WEIGHT	---		REVISION	SIZE	A3
GENERAL TOLERANCE			B	ANGLE				

FOOT MASTER G-DOK IND.