



NOTE
 주 1) 허용하중 : 440KG/EA

| PROCESS | | MATERIAL | | APPROVED BY | | CHECKED BY | | DRAWN BY | |
|---------|-----|----------|-------|-------------|--|------------|--|----------|--|
| --- | --- | O.C.K | J.Y.H | J.T.H | | | | | |

| GENERAL TOLERANCE | | | | | | | | | |
|-------------------|-----------|------------|-----------|-------------------|-----------|---------------|-----------|------|----|
| MACHINING WORKING | | DE CASTING | | INJECTION MOLDING | | PRESS WORKING | | UNIT | |
| FINISH | PRECISION | FINISH | PRECISION | FINISH | PRECISION | FINISH | PRECISION | mm | mm |
| 0.5 - 6 | ±0.05 | ±0.1 | 3-8 | ±0.1 | 3-8 | ±0.1 | 3-8 | mm | mm |
| 6 - 30 | ±0.1 | ±0.2 | 3-8 | ±0.1 | 3-8 | ±0.1 | 3-8 | mm | mm |
| 30 - 120 | ±0.15 | ±0.3 | 3-8 | ±0.1 | 3-8 | ±0.1 | 3-8 | mm | mm |
| 120 - 400 | ±0.2 | ±0.5 | 3-8 | ±0.1 | 3-8 | ±0.1 | 3-8 | mm | mm |
| 400 - 1000 | ±0.3 | ±0.8 | 3-8 | ±0.1 | 3-8 | ±0.1 | 3-8 | mm | mm |

| PRODUCT GENERAL TOLERANCE | | | | | |
|---------------------------|----------------------|-----------------|-----------------|--------------|--------------|
| CASTER HEIGHT | WHEEL OUTER DIAMETER | WHEEL HUB WIDTH | ±0.5K (0.025mm) | ±1K (0.05mm) | ±1K (0.05mm) |
| 6 - 30 | ±0.1 | ±0.2 | ±0.05 | ±0.1 | ±0.1 |
| 30 - 120 | ±0.15 | ±0.3 | ±0.05 | ±0.1 | ±0.1 |
| 120 - 400 | ±0.2 | ±0.5 | ±0.05 | ±0.1 | ±0.1 |
| 400 - 1000 | ±0.3 | ±0.8 | ±0.05 | ±0.1 | ±0.1 |

| NO. | DESCRIPTION | UNIT | Q'TY | MATERIAL | WEIGHT | SPECIFICATION | REMARKS |
|---------------------------------------|-------------|------------------|------|-------------------|------------|---------------|--------------|
| FOOT MASTER® FOOMA® G-DOK IND. | | | | | | | |
| SERIES NAME | | AGV-CASTER | | DATE | 2024.05.09 | GSN NO. | 5F311-111111 |
| PRODUCT NAME | | GAMA-125-ASF-HUD | | SCALE | N/S | DWG. NO. | 5F311-111111 |
| PART NAME | | ASSEMBLY | | WEIGHT | -- | REVISION | SIZE A3 |
| | | | | GENERAL TOLERANCE | B | ANGLE | ⚠ |

FOOT MASTER G-DOK IND.